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PATENTED PRODUCT



About compliance of ANS' Reflective Material Why ANS' heat transfer reflective trim meets EN ISO 20471 & ANSI/ISEA 107?

ANS' heat transfer reflective trim is converted from self developed high performance reflective materials. It is formed of a plurality of separate but closely spaced trim segments in a generally repetitive pattern continuous for the length of the trim. The trim segments are formed of a retroreflective material that has a retroreflective coefficient or index value(Ra).

The trim consisting of the combined retroreflective segment and non-segment areas has a composite retroreflective index(Rb) that is less than that of the retroreflective materials alone(Ra), the reduction relationship is linear. For example, if the retroreflective segment area of the trim constitutes 75% of total trim area, the retroreflectivity of the trim will be 75% of that of the retroreflective materials, Rb = Ra x 75%. if Rb meets the minimum retroreflectivity criteria listed in the EN ISO 20471 or ANSI/ISEA 107 standard, then the trim pass the standards also if the retroreflective materials pass.

When measured at 0° orientation, 5° entrance angle and 0.2° observation angle, the retroreflectivity Ra of reflective materials used on ANS' is more than 500 cd/lux/m², the space cut out on ANS' trim is less than 20% and remains more than 80% segment retroreflective materials. Therefore, the retroreflectivity Rb of ANS' heat transfer reflective trim will be more than 400 $cd/lux/m^2$ (500x80%), which pass the minimum retroreflectivity criteria of 330 cd/lux/m² in both EN ISO 20471 or ANSI/ISEA 107.





different needs.

How does it work?

The basic to ANS' reflective material is its reflective feature. ANS' reflective material uses retroreflective technology. It consists of tiny but highly retroreflective glass beads, distributed on a plastic beadbond layer. When light hits on the glass beads, it is first refracted through the surface, then reflected from the back surface of the bead, and returns directly to the light source. Since very little light is scattered, this retroreflection process makes reflective material appears bright to an observer located near light source. In nighttime or in low light conditions, the effect is particularly significant to enhance visibility.





Scattered Reflection

Extensive field trials and experiments have shown that ANS' reflective material is an effective visibility enhancing component that can be seen from a distance. Its reflective function remains high in wet or in rain, and even after repeated laundries.



values to its products.

• A material helps your products bright to deliver visibility and safety advantages to wearers.

A range of products provides versatile material choices to fit your

• A variety of conversion possibilities allow creative design opportunities ideal for adding image, fashion and stylish to your products.



Retroreflection

Individuals wearing apparel, footwear or accessories incorporating with ANS' reflective material will benefit from being noticed easily. Manufacturers putting ANS' reflective material mean adding quality, image and performance

Contrast Color series

ANS' Breathable Trims







Model	UL-804
Typical * Brightness R _A	440
Recommended for	Vest Shirt Softshell
Care Instructions	窗 🖸 🛦 己 🕑 Home wash 25X
Patent No.	201130120937.X





Contrast Color series

Model	UL-804FR-A
Typical * Brightness R _A	440
Recommended for	FR Workwear
Care Instructions	巒 ⓪ ∡ 급 ℗ Home wash 50X
Patent No.	201130120937.X

Model	UL-804FR-B	
Typical * Brightness R _A	440	
Recommended for	FR Workwear	
Care Instructions	₩ 🖸 🛦 균 🕑 Home wash 50X	
Patent No.	201130120937.X	

Premium series

ANS' Breathable Trims



Model	Typical * Brightness R _A	Recommended for	Care Instructions	Patent No.
UL-201	440	Vest Shirt Softshell Jacket	窗 🖸 🛦 긆 🕑 Home wash 50X	201130084071.1



Model

UL-208



Model	Typical * Brightness R _A	Recommended for	Care Instructions	Patent No.
UL-204	440	Vest Shirt Softshell Jacket	窗 @ ▲ 쿄 ℗ Home wash 50X	201130120937.X



Model

UL-209



				(ID)
Model	Typical * Brightness R _A	Recommended for	Care Instructions	Patent No.
UL-204ID	>400	Workwear	∰ [⊡] ▲ ⊡ [P Industrial wash 50X	201130120937.X



UL-209FR

Premium series

Typical *	Recommended	Care	Patent No.
Brightness R _A	for	Instructions	
>400	Vest Shirt Softshell Jacket	☆ ⓒ ∡ ๋ ℗ Home wash 50X	201130187864.6

Typical *	Recommended	Care	Patent No.
Brightness R _A	for	Instructions	
440	Vest Shirt Softshell Jacket	☆ @ ▲ 売 ® Home wash 50X	201230423272.4

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	Typical [*] Brightness R _A	Recommended for	Care Instructions	Patent No.
2	440	FR Workwear	營 [⊙] <u>众</u> [P] Home wash 50X	201230423272.4

Regular series

ANS' Breathable Trims



Model	Typical * Brightness R _A	Recommended for	Care Instructions	Patent No.
UL-301	440	Vest Shirt Softshell	窗 🖸 🛕 己 🕑 Home wash 25X	200930071743.8



Model

UL-321



Model	Typical [*] Brightness R _A	Recommended for	Care Instructions	Patent No.
UL-302	440	Vest Shirt Softshell	窗 🖸 🛕 己 🕑 Home wash 25X	200930071742.3



Model	Typical [*] Brightness R _A	Recommended for	Care Instructions	Patent No.
UL-303	440	Vest Shirt Softshell	營 🖸 🛕 급 🕑 Home wash 25X	200930186358.8





UL-322



Model

UL-200L 300L

*Series with customized logo

Regular series

Typical *	Recommended	Care	Patent No.
Brightness R _A	for	Instructions	
>400	Vest Shirt Softshell	🗑 问 🛕 급 🕑 Home wash 25X	201030110197.7

Typical * Brightness R _A	Recommended for	Care Instructions	Patent No.
>400	Vest Shirt Softshell	(☆) ○○ ▲ 一 ○ Home wash 25X	201030110197.7

Typical [*] Brightness R _A	Recommended for	Care Instructions	Patent No.
>400	Vest Shirt Softshell	窗 🖸 🛦 균 🕑 Home wash 25X	201030110197.7

Perforated Series

ANS' Breathable Trims



Model	Typical * Brightness R _A	Recommended for	Care Instructions
UL-901	>400	Vest Shirt Softshell	窗 🖸 🛕 己 🕑 Home wash 25X



Model	Typical *	Recommended	Care
	Brightness R _A	for	Instructions
UL-903	>400	Vest Shirt Softshell	窗 🖸 🛦 己 🕑 Home wash 25X



Model	Typical *	Recommended	Care
	Brightness R _^	for	Instructions
UL-903LV	>400	Vest Shirt Softshell	窗 🖸 🛕 己 🕑 Home wash 25X











Model UL-951IFR

Perforated Series

Typical *	Recommended	Care
Brightness R _^	for	Instructions
>400	Light weight Workwear Workshirt	窗 🗋 🔁 🕑 Home wash 50X

Typical * Brightness R _A	Recommended for	Care Instructions	
>400	Medium-Heavy weight Workwear Workshirt	🗑 问 🛕 긆 ি Industrial wash 50X	

Typical *	Recommended	Care	R
Brightness R _A	for	Instructions	
>400	Flame retardant Workwear Workshirt	🗑 🖸 🛕 긆 🕑 Industrial wash 50X	

ANS' Breathable Trims

Contrast Color series



Model	Typical *	Recommended	Care
	Brightness R _A	for	Instructions
UL-961FR (Nomex)	>400	Workwear	窗 🙆 🛦 급 🕑 Home wash 25X

			(F	
Model	Typical * Brightness R _^	Recommended for	Care Instructions	
UL-962FR (Cotton)	>400	Workwear	窗 🖸 🛕 己 🕑 Home wash 25X	

			FP
Model	Typical * Brightness R _^	Recommended for	Care Instructions
UL-962FR (Cotton)	>400	Workwear	窗 🗋 🚠 🖻 Home wash 25X

Vartest

ISO 20471:2013 Retroreflective Trim Test Results Summary Submitted by: Foshan Ka Chun Garment Co. Ltd Reflective Tape Submitted Per ISO 20471-2013 Specification Style #: ANS'UL-204 Heat Applied Breathable Reflective Tape

Color Fluorescent Yellow W/Silver Date Issued: March 9, 2015 Vartest File #: SHUNDE.A062314A

The submitted material MEETS all Separate Performance Retroreflective Material photometric performance requirements prior to test exposure per ISO 20471:2013 section 6.1 for minimum coefficient of netroreflection for retroreflective trim.

The submitted material **MEETS** all **Separate Performance Retwordlective Material** photometric performance requirements after tast exposure per ISO 20471;2013 section 6.2 for minimum coefficient of retrotreflection for networdlectics trim after abusisali (5000 cycles), flexing (7500 cycles), folding at cold temperatures, temperature variation, performance in trainfall, and dormetic washing (25 & 50 cycles).

Retroreflective Material

Retroreflective, Performance, Initial Retroreflective, Performance, Initial Abraino (5000X) Pexing (500X) Evolution (500X) Fedding AI (Cold Temperatures Retoreflective Performance in Rainfall Dorosite Washing (50X) Dorosite (Washing (50X) Passed Passed Passed Passed Passed Passed Passed Passed







Retroreflective Material, Class R

Vartest

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Retroreflective Material, Level 2 Retroreflective, Performance, Initial.....

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estic Washing (25X)

Vartest

Quality Assurance & Compliance Testing Utilizing Textile & Related Technologies

Passed Passed Passed Passed

...Passed ...Passed

Signed For The Company By

Adam R. Varley Technical Director ACCREDITED Testing Cert #2180.01 Serial #: 50085050113A.SHUNDE

19 West 35 Street, Tenth Floor New York, NY 10018 1el: 212 947 8391 1ax: 212 947 8719

ANSI/ISEA 107-2010 Retroreflective Trim Test Results Summary

Submitted by: Shunde Ka Chun Garment Co. Ltd Style #: UL-321 Heat Transfer Retroreflective Tape, Qty: 100 Feet Color Yellow W/Silver

Date Issued: August 14, 2013 Vartest File #: SHUNDE.A072313A

The submitted material MEETS all Level 2 Photometric performance requirements of retroreflective material prior to test exposure per ANSU/ISEA 107-2010 clause 8.1 for minimum coefficient of retroreflection for retroreflective trim.

The submitted material **MEETS** all **Level 2** photometric performance requirements of retroefflexive material lafer test exposure per ANSUSEA 107-2010 clause 8.2 for minimum coefficient of retroefflexing for terroefflexity territ maler abarson, Betsing, folding at cold temperatures, temperature variation, domestic washing (25 cycles), and rainfall.

ANSI/ISEA 107-2010 Retroreflective Submitted by: Foshan Ka Chur Reflective Tape Sub Per ANSI/ISEA 107-2010 Style: ANS'UL-804 Heat A Color Yellow W/

Date: October 7, 2015 Repo

The submitted material MEETS all Level 2 Photometri retroreflective material prior to test exposure per ANSU coefficient of retroreflection for retroreflective trim. The submitted material MEETS all Level 2 photometri retroreflective material after test exposure per ANSU/IS coefficient of retroreflection for retroreflective trim after temperatures, temperature variation, domestic washing

Retroreflective Material, Level 2

Retroreflective, Performance, Initial..... Abraston Flexing Folding at Cold Temperatures Exposure to Temperature Variation...... Domestic Washing (25X) Retroreflective Performance in Rainfall...



* Measured at 5.0° entrance and 0.2° observation angles





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